



STAGE 2 215 8650

Model: 2009-05 Sea Doo RXT 215 / 2008-05 GTX SCIC 215

Tune: Stage 2 215 8650

RPM/REV Limit: 8650

Required Parts:

- [Riva Power Filter – RS13050-06](#)
- [Riva 215 XX Charger – RS1750-001C](#) or ET 127 or OEM 255/260 Super Charger
- [Riva Gen 3 Power Cooler Kit – RS1752-PC](#) or Equivalent
- [Riva Fuel Pressure Regulator – RS12050-RRFPR-07](#)
- [Bosch 42lb Injector Set - 0280155968](#)
- Free Flow Exhaust Kit
- [Riva Valve Train Upgrade Kit - RS19050-VTU](#) or Equivalent
- Jet Pump Impeller

Optional Parts (These items are compatible with this tune):

- [Riva Rear Exhaust Kit – RS15050-1](#)
- Performance Water Box

Notes:

- 93+ Octane Fuel Required
- Fuel Pressure Regulator set at Static, 58lbs. (NON RISING RATE)
- 2008 & newer models use Riva Fuel Pressure Regulator Kit, Part # [RS12050-RRFPR-08](#)
- This tune can be used with the Sea Doo RXT 215 Riva Stage 2 Kit. [Click here for kit details.](#)

For any questions or technical support on this tune or any of the required parts, please contact us at 954-785-2684 or email tech_support@rivamotorsports.com