



# **RIVA RACING**

**PERFORMANCE PRODUCTS & ACCESSORIES**

## **Pro-Series Steering System**

**PART# - RS20110**



**APPLICATION(S):** Sea•Doo RXP-X 260

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

### **RECOMMEND ADDITIONAL UPGRADES:**



**RIVA iControl Handlebars**  
**Part# RS202B-IC**



**RIVA iControl Removal Tool**  
**Part# RS24090-ICRT**

**- INSTALLATION INSTRUCTIONS -**

Remove D.E.S.S. post.

Remove grips (1 bolt each side).



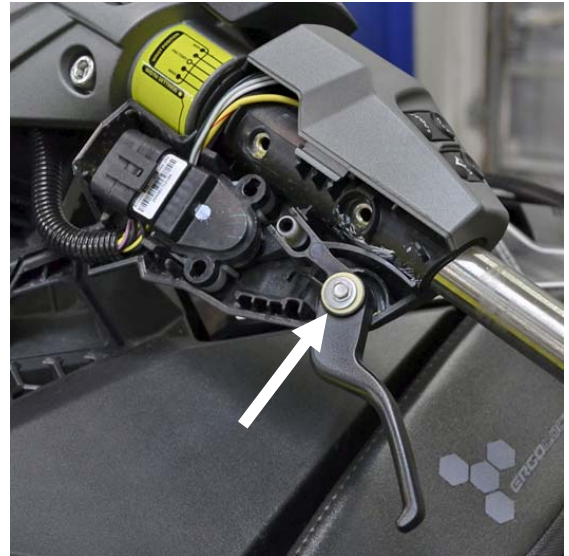
Remove control lever covers (2 bolts each side).



**NOTE: Unlock tab to remove cover.**



Remove control levers.



Carefully remove control lever switches and disconnect electrical connectors.

Remove control button covers (1 bolt each side).



Remove control buttons and disconnect electrical connectors.





Remove bolts (8 total; 3 front/2 rear) securing stock steering extension.



Separate stock steering extension and discard. Set aside bar ends for installation process.

Remove rubber grommet at center of stock steering column and set aside for installation process.



Remove gauge trim (2 screws each side).



Remove bolts (2) securing stock steering arm to steering column.

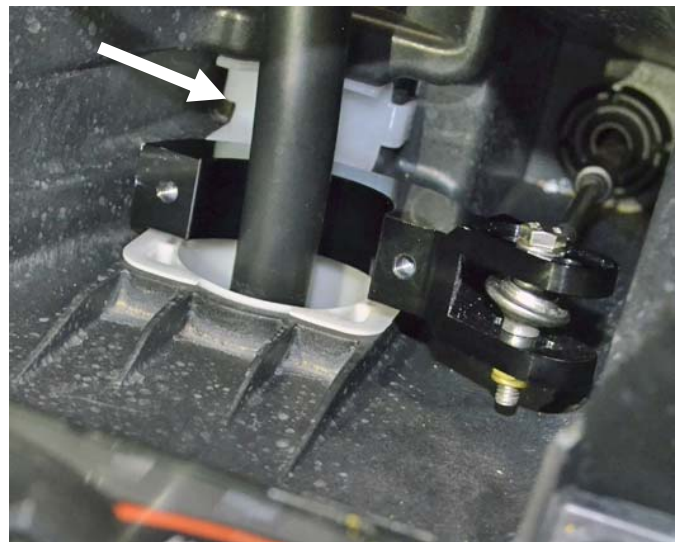


Carefully remove steering column by pulling up.

Remove bolt (1) securing steering cable to stock steering arm. Remove steering arm. Remove nut from steering arm and set aside for installation process.

Remove steering arm from supplied billet steering column. Secure to steering cable using stock hardware and supplied M6 flat washer.

**NOTE:** We have provided three installation options. The center is equal to stock. Inside option will move steering nozzle faster. Outside will move steering nozzle slower. Always check steering cable travel to ensure steering locks on steering stops and not the actual cable.



Apply grease to steering arm and install into riding groove.

Transfer plastic bushing from top of stock steering column to top of supplied billet steering column.

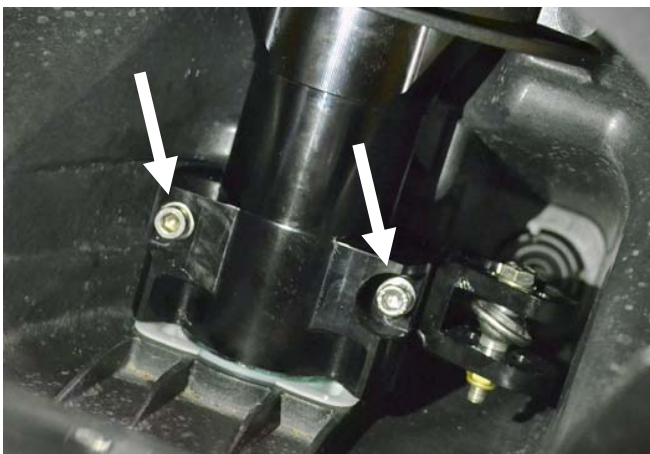


Transfer O.T.A.S. magnet from stock steering column to supplied billet steering column. **NOTE: Use care when pressing into place.**

Spray glass cleaner into center of supplied billet steering column. Feed electrical cables into steering column as you install steering column into craft.

Before completely installing steering column apply waterproof grease to plastic bushing and lower end of steering column. Install completely.

Secure steering arm to steering column using supplied hardware.



**NOTE: Apply red Loctite to threads. Torque bolts to 53 lbf•in / 6 N•m.**

Install rubber grommet into center of steering column.



Replace gauge trim. **NOTE: Do not over tighten screws.**

Install supplied Bar Mount onto head (T) of steering column.



**NOTE: Apply red Loctite to bolts. Torque evenly to 14 ft•lb / 19 N•m.**

Secure D.E.S.S. to bar mount. **NOTE: Do not over tighten nut.**

Install handlebars. If installing RIVA iControl Handlebars continue with installation instructions supplied with RIVA iControl Removal Tool.

Check bilge for tools, rags, etc. Run craft on a flush kit to check for proper operation.

***Remember, the water belongs to everyone.  
Please ride responsibly and respect the environment!***

### **Technical Support**

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:  
RIVA Technical Support directly at (954) 247-0705 or by e-mail at [tech\\_support@rivamotorsports.com](mailto:tech_support@rivamotorsports.com).

### **Limited Warranty**

RIVA Pro-Series Steering Systems carry a 1-year limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.