



**RIVA RACING**  
PERFORMANCE PRODUCTS & ACCESSORIES

**Sea-Doo Billet Push Button Switch Housing**

*PART# - RS2406015*



**Applications:** Sea-Doo Spark iBR and non-iBR Start/Stop Switch

**Approximate Installation Time:** .25 hrs.

**Recommended Specialty Tools:**

None required

**Part #**

N/A

**Required Materials:**

None required

**Part #**

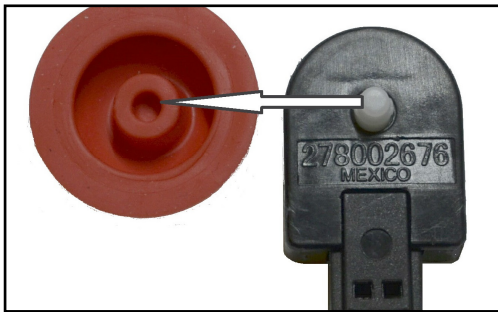
## **- INSTALLATION INSTRUCTIONS -**

Follow the instructions in the appropriate Sea-Doo service manual to remove the switch and the red push button cap from the OEM Lh. Control Switch Assembly.

Remove the two screws in the bottom of the supplied switch housing and separate the top and bottom halves of the housing.

Place the red rubber cap on the start/stop switch. Make sure the white plunger on the start/stop switch is fitted into the center hole on the underside of the red rubber cap. (Figure 1)

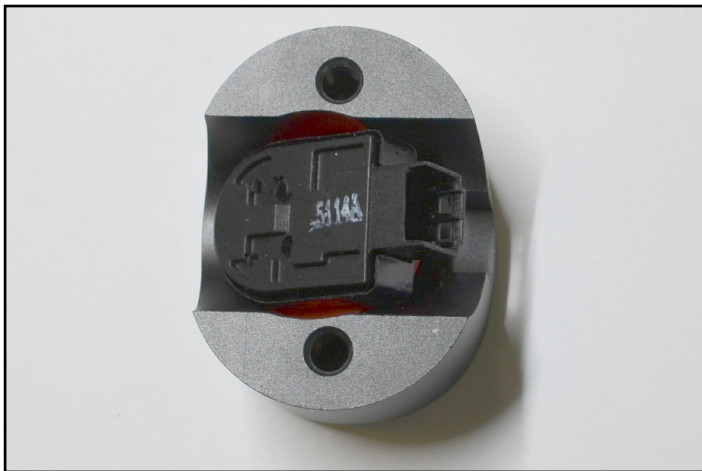
Figure 1.



While holding the cap onto the start/stop switch insert the start/stop switch into the upper housing. You must put the switch/cap assembly into the housing at an angle as

shown in Figure 2. It is purposely made to be a tight fit. Use your finger through the top hole to make sure the rubber cap stays in place while fitting the switch into the housing.

Figure 2.



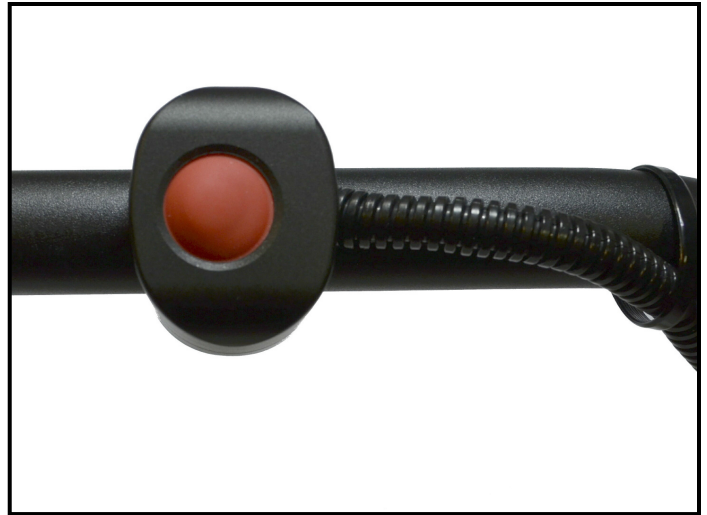
Position the assembled housing on the handlebar. Install the handlebar clamp and the two screws loosely into the housing.

Adjust the switch housing on the handlebar to suit your riding position and tighten the 2 screws.

Before completion of installation put a small amount of dielectric grease into the female portion of the plug to prevent corrosion of the contacts. Do not overfill or the plug may be pushed apart.

Cut the supplied spiral wrap to the required length and wrap it around the exposed wires. (Figure 3)

Figure 3



Note: Shown installed on RIVA 29" Runabout bars

***Remember, the water belongs to everyone.***

***Please ride responsibly and respect the environment!***

### **Technical Support**

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:

RIVA Technical Support directly at (954) 247-0705 or by e-mail at [tech\\_support@rivamotorsports.com](mailto:tech_support@rivamotorsports.com).

### **Limited Warranty**

RIVA Billet housings carry a 90 day limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.