



RIVA RACING
PERFORMANCE PRODUCTS & ACCESSORIES

Sea-Doo Rh. Billet Control Housing

PART# - RS2406012



Applications: Sea•Doo i-Control equipped models 2011-

Approximate Installation Time: .25 hrs.

Recommended Specialty Tools:

None required

Part #

N/A

Required Materials:

None required

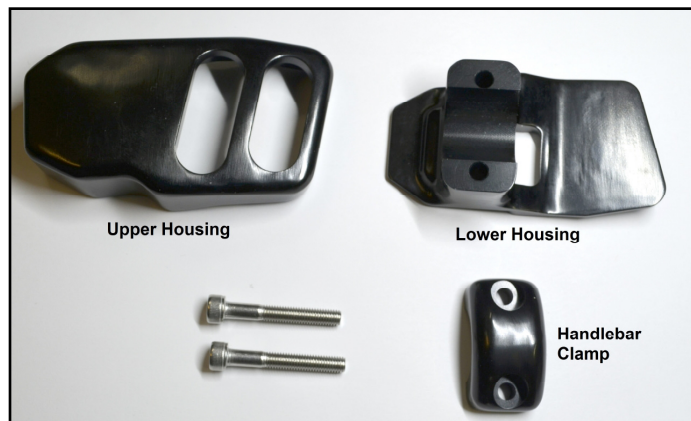
Part #

- INSTALLATION INSTRUCTIONS -

Follow the instructions in the appropriate Sea-Doo service manual to remove the switch module from the OEM Rh. Control Switch Assembly. It is not necessary to unplug the switch module from the steering harness.

Remove the two screws in the bottom of the supplied switch housing and separate the handlebar clamp and the upper and lower halves of the housing. (Figure 1)

Figure 1.



Insert the switch module into the upper half of the housing. **Note: The illustrations show the switches without the wiring for purposes of clarity. If you have disconnected the switch you must reconnect it to the harness before installation into the housing. It cannot be connected after the housing halves are closed.** Make sure the switch is completely inserted into the upper housing, so that the control buttons protrude above the upper surface of the switch. (Figure 2)

Figure 2.



Reinstall the lower half of the switch housing and position the assembled housing on the handlebar. **Note: Take care to insure that the wires are in the opening provided for them and do not get pinched between the upper and lower housing halves.** Install the handlebar clamp and the two screws loosely into the housing.

Adjust the switch housing on the handlebar to suit your riding position and tighten the 2 screws.

Cut the supplied spiral wrap to the required length and wrap it around the exposed wires. (Figure 3)

Figure 3



Note: Shown installed on RIVA 29" Runabout bars with Throttle Housing RS2406010 and ODI grips not included in this kit.

Remember, the water belongs to everyone.

Please ride responsibly and respect the environment!

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:

RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com.

Limited Warranty

RIVA Billet housings carry a 90 day limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.