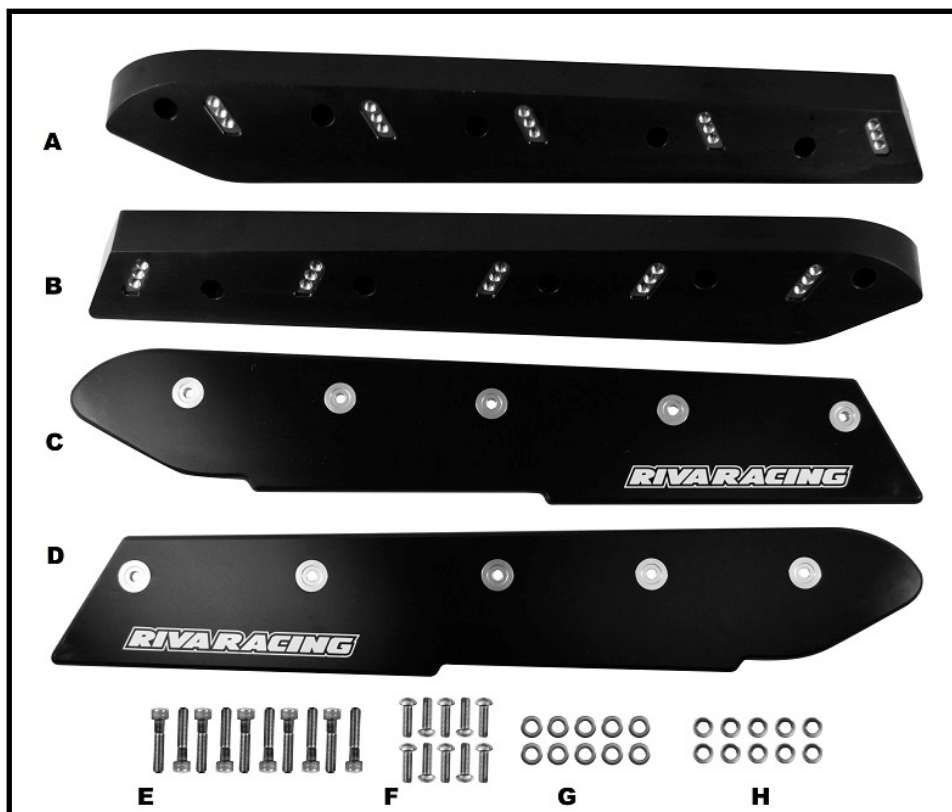




RIVA RACING
PERFORMANCE PRODUCTS & ACCESSORIES

GP1800 /VXR/S Sponsons



Applications: GP1800 2017- , VXR/VXS 2015-, VX Models 2015-

Approximate Installation Time: .5 HR

Recommended Specialty Tools: N/A

Part #

Required Materials: Blue Loctite thread locker

Part #

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

***** ALLOW ENGINE TO COOL COMPLETELY BEFORE PERFORMING INSTALLATION *****

***** NO SMOKING *** NO SMOKING *** NO SMOKING *****



RIVA RACING
PERFORMANCE PRODUCTS & ACCESSORIES

Product name

COMPONENT LIST

		QUANTITY	PART NUMBER	DESCRIPTION
A	<input type="checkbox"/>	1		L.H. BACKING PLATE WITH INSERTS
B	<input type="checkbox"/>	1		R.H. BACKING PLATE WITH INSERTS
C	<input type="checkbox"/>	1		L.H. SPONSON FIN WITH INSERTS
D	<input type="checkbox"/>	1		R.H. SPONSON FIN WITH INSERTS
E	<input type="checkbox"/>	10	051.8.40	8 X 40 MM SS SOCKET HEAD SCREW
F	<input type="checkbox"/>	10	824114SS	8 x 25 MM SS BUTTON HEAD SCREW
G	<input type="checkbox"/>	10	369023SS	8 MM FLAT WASHER
H	<input type="checkbox"/>	10	SW7BX800SS	8 MM WAVE WASHER

Packed with pride by: _____

Your kit was inspected and verified before being carefully packaged by our staff. Please check package contents before beginning assembly. If you have a question about missing or damaged items please contact RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com

- INSTALLATION INSTRUCTIONS -

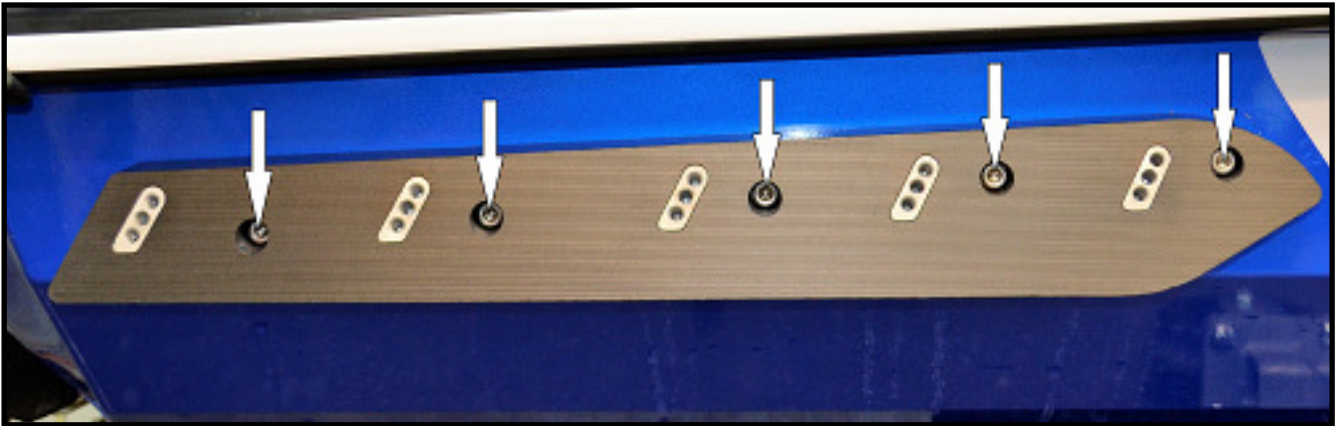
Remove bolts (5) holding OEM sponson to hull. (Figure 1)

Figure 1



Place supplied backing plate (note L.H. and R.H. are different) on hull and secure with supplied 8 x 40 mm SHCS and flat washers. **Do not use silicone or other sealer between hull and backing plate. Note: Use blue Loctite on screw threads.** (Figure 2)

Figure 2



Note: There are three threaded bolt holes in each backing plate insert to allow for adjustment of the sponson fin location. Installing the sponson bolts in the lowest holes results in more fin engagement in the water allowing tighter turns. Installing the sponson bolts in the highest holes results in less fin engagement in the water allowing the rear of the ski to slip more in turns. RIVA recommends starting in the middle holes when first installing the fins.

Place supplied 8 mm wave washers on 8 x 25 mm button head screws (5). Insert one bolt and washer combination through center hole in sponson fin with spacers. Thread into one of the three threaded holes in the center bolt location backing plate insert. Do not tighten. Repeat with the four remaining bolt and washer combinations. Tighten all screws (5). (Figure 3)

Figure 3



Repeat complete process with opposite side sponson. Be sure to position both sides at the same height.

***Remember, the water belongs to everyone.
Please ride responsibly and respect the environment!***

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:
RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com.

Limited Warranty

RIVA Sponsons carry a 30 day limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.

This area intentionally left blank