



RIVA RACING

PERFORMANCE PRODUCTS & ACCESSORIES

Pump Seal Kit **PART# - RK2590**

APPLICATION(S): Kawasaki Ultra 250x / Ultra LX

***** NOTE: Disconnect battery before performing installation. *****

- INSTALLATION INSTRUCTIONS -

1. Remove the 6 socket head cap bolts securing intake grate to hull. (see illustration #1)
2. Carefully trim silicone sealing intake grate to hull.
3. Carefully remove intake grate.
4. Thoroughly clean excess silicone on intake grate, hull and pump bracket (pump inlet shoe).
5. Install supplied Pump Seal Kit into corresponding locations on intake grate. (see illustration #2)
6. Generously cover rear area of intake grate with below-the-bondline silicone sealant.
7. Replace intake grate and secure with OE socket head cap bolts. **NOTE: Apply blue Loc-tite to bolts. Torque to 87 in•lbs / 9.8 N•m / 1.0 kgf•m.**
8. Clean excess silicone leaving a smooth sealing surface. Allow to dry for a minimum of 24 hours.

Remember, the water belongs to everyone. Please ride responsibly!

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:
RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com.

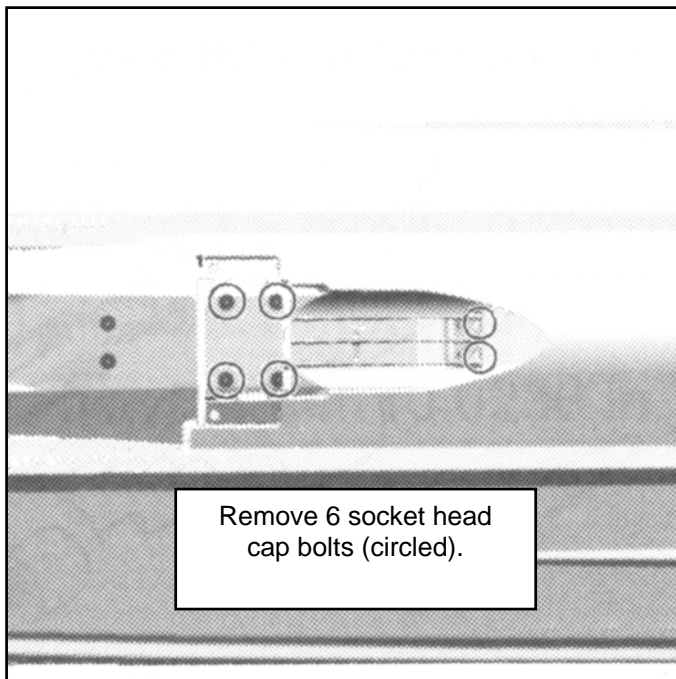


Illustration #1

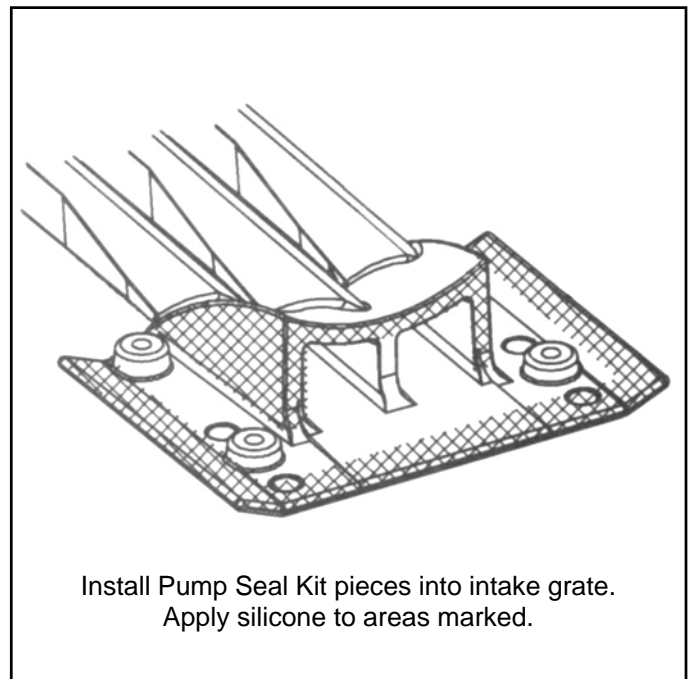


Illustration #2