



# **RIVA RACING**

**PERFORMANCE PRODUCTS & ACCESSORIES**

## **Oil Catch Can/Breather System**

**PART# - RS19050-BCC-1**

**APPLICATION(S):** Sea Doo 185 / 215 / 255 / 260 4tec models

**\*\*\* NOTE: Allow craft's engine to cool thoroughly before performing installation. \*\*\***

## **- INSTALLATION INSTRUCTIONS -**

1. Remove two forward most bolts (one upper/one lower) securing exhaust manifold to cylinder.
2. Install supplied Oil Breather/Catch Can and secure with OE bolts. (see illustration #2) **NOTE: Use BLUE Loc-Tite. Torque to 7 ft•lbs / 10 N•m.**

### **`03~05 Models**

3. Remove OE hose between air intake system and oil separator housing and discard. Retain hose clamps.
4. Install supplied hose between oil separator housing and Oil Catch Can/Breather. (see illustration #1&2) Secure using OE hose clamps. **NOTE: Do not over tighten hose clamps.**
5. Install supplied block-off cap onto oil breather hose fitting on air intake system where applicable and secure with supplied zip tie. (see illustration #4)

### **`06 & newer Models**

3. Disconnect end of oil breather hose from air intake system.
4. Models equipped with hose retainer brackets: Relocate forward most hose retainer bracket on exhaust manifold back one bolt location. (see illustration #2) **NOTE: Use BLUE Loc-Tite. Torque to 7 ft•lbs / 10 N•m.**
5. Align hose with Oil Catch Can/Breather and remove excess hose. (see illustration #3) Install and secure to Oil Catch Can/Breather using OE hose clamp. **NOTE: Do not over tighten hose clamp.**
6. Install supplied block-off cap onto oil breather hose fitting on air intake system where applicable and secure with supplied zip tie. (see illustration #4)

Drain Oil Catch Can/Breather as needed by rotating valve arm at base to 6 o'clock position. To close rotate back to 3 o'clock position.

***Remember, the water belongs to everyone. Please ride responsibly!***

### **Technical Support**

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:  
RIVA Technical Support directly at (954) 247-0705 or by e-mail at [tech\\_support@rivamotorsports.com](mailto:tech_support@rivamotorsports.com)

### **Limited Warranty**

RIVA Oil Catch Can/Breather Systems carry a 6-month limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.

## - INSTALLATION IMAGES -

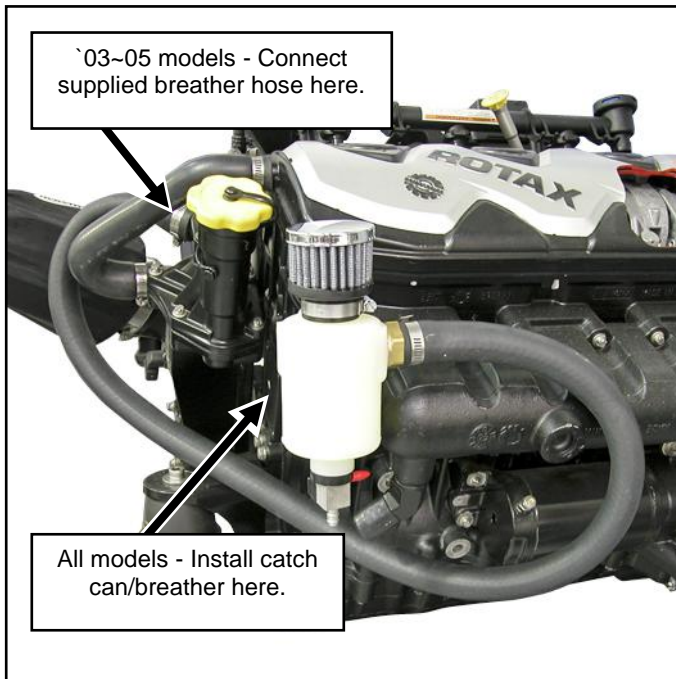


Illustration #1

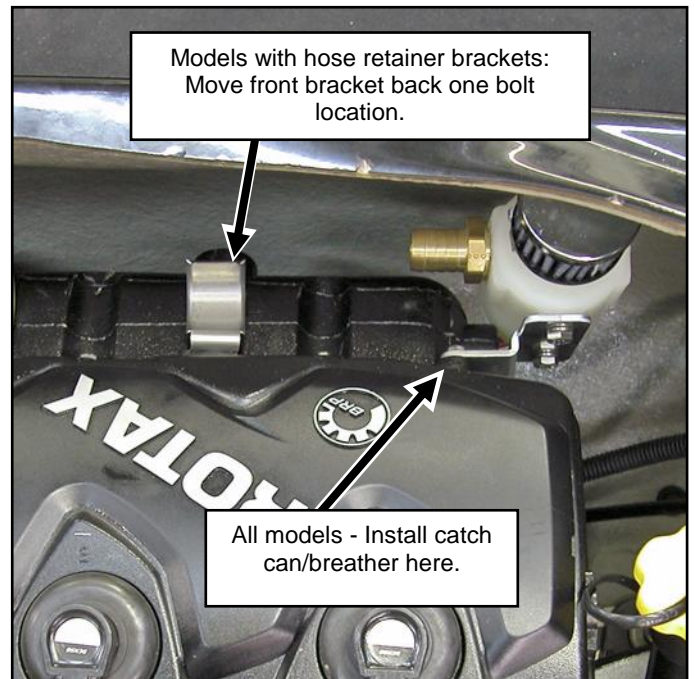


Illustration #2

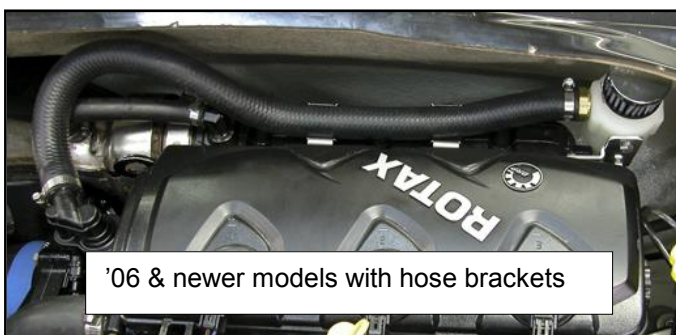
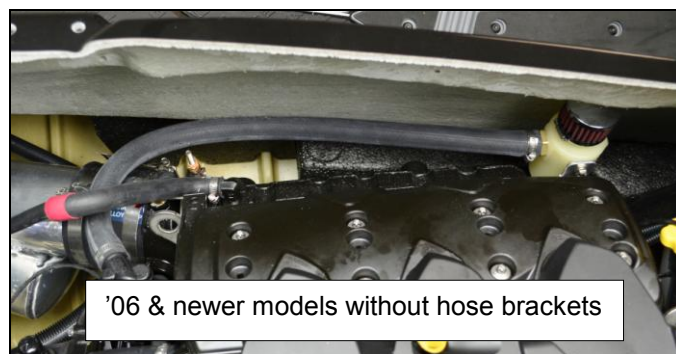


Illustration #3

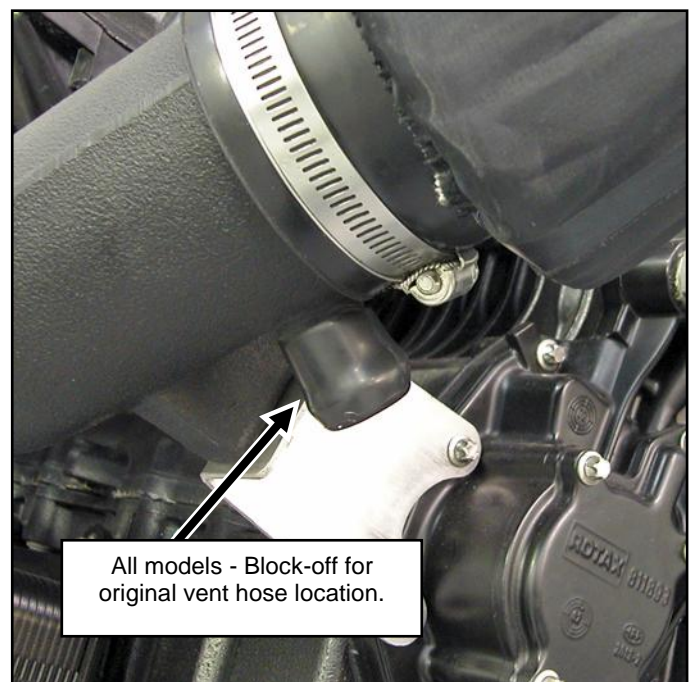


Illustration #4