



RIVA RACING

PERFORMANCE PRODUCTS & ACCESSORIES

Yamaha Pro-Series Waterbox

PART# - RY16041



Applications:

Yamaha Models Equipped with 1.8L & 1.9L Engines

Approximate Installation Time:

1.0 Hour

GET THE LATEST UPDATES!

Prior to installation, go to the RIVA Racing online Instruction Library to download the latest version of these instructions:

<https://rivaracing.com/instructions>

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

***** ALLOW ENGINE TO COOL COMPLETELY BEFORE PERFORMING INSTALLATION *****

***** NO SMOKING *** NO SMOKING *** NO SMOKING *****

Caution: Whenever using electric or battery operated tools inside the hull be sure it is well ventilated and no fumes are present. Failure to do so could result in a fire, or explosion and serious personal injury or death.

This kit is not intended for use on pollution controlled vehicles. Installation on pollution controlled vehicles may constitute a violation of state or local statutes.

- INSTALLATION INSTRUCTIONS -

Remove seats and rear storage bin.

FZ Models: Remove grab handle (5 bolts)

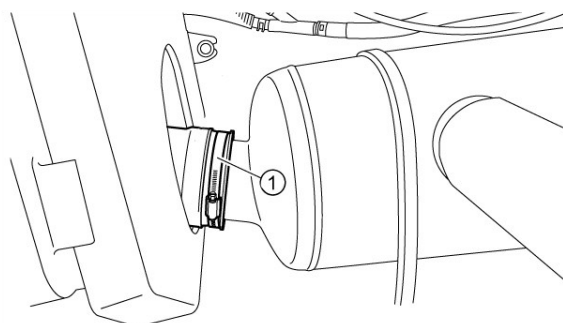
FX Models: Remove deck beam ('08~11 FX: 4 bolts / 2012+ FX: 5 bolts).

2021 & Newer GP & VX: Remove seat base/engine cover (7 screws).

2017~19 GP/VX: Remove deck beam (5 bolts).

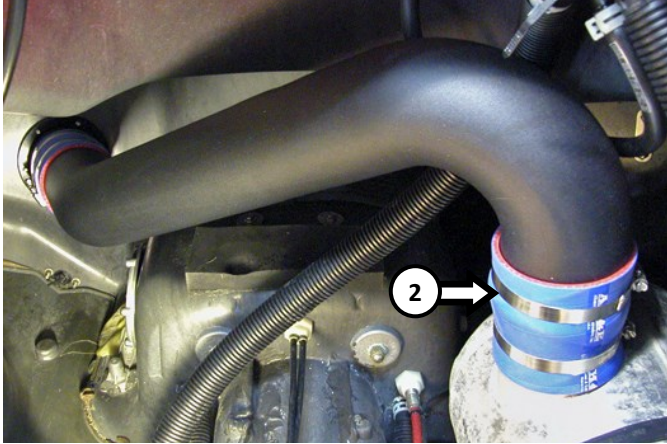
ALL MODELS:

Loosen clamp¹ securing coupler to stock waterbox inlet.



- INSTALLATION INSTRUCTIONS -

Loosen clamp² securing coupler to stock waterbox outlet.



Remove coupler and exhaust tube from waterbox outlet.

Remove strap securing stock waterbox to hull.

Remove stock waterbox and discard.

Thoroughly clean inside of exhaust couplers with a non-residual cleaner.

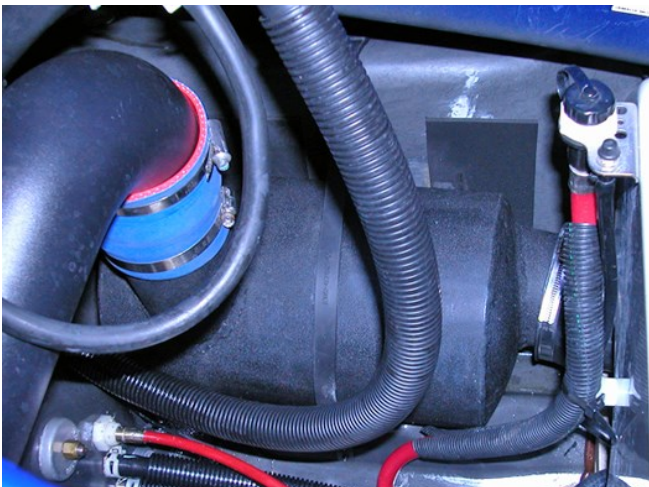
Apply glass cleaner to inlet pipe on supplied water box.
Install supplied water box in place of stock water box.

Do not tighten clamp at this time.

Apply glass cleaner to outlet pipe on supplied waterbox.
Install exhaust tube with coupler onto outlet.

Check for proper alignment and fitment. Tighten clamps to secure couplers to waterbox. **NOTE: Do not over tighten clamps.**

Replace strap securing waterbox to hull.



Check bilge for rags, tools etc.

Run craft on a flush hose to check for proper operation.

Replaces body parts previously removed.

FZ Models: Replace grab handle (5 bolts). **NOTE: Apply blue Loctite to bolts. Do not overtighten.**

FX Models: Replace deck beam ('08~11 FX: 4 bolts / 2012+ FX: 3 bolts). **NOTE: Apply blue Loctite to bolts. Do not overtighten.**

2017~19 GP/VX: Replace deck beam (3 bolts). **NOTE: Apply blue Loctite to bolts. Do not overtighten.**

2020 & Newer GP & VX: Replace seat base (7 screws) holding seat base to hull. **NOTE: Apply blue Loctite to screws. Do not overtighten.**

Remember, the water belongs to everyone.

Please ride responsibly and respect the environment!

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:

RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivaracing.com.

Limited Warranty

RIVA Waterboxes carry a 6-month limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.