



RIVA RACING
PERFORMANCE PRODUCTS & ACCESSORIES

Rear Exhaust Kit

PART# - RS15110-1



APPLICATION(S): SeaDoo RXP-X 260 & GTR 215

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original clamps, hoses and hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

***** ALLOW ENGINE TO COOL COMPLETELY BEFORE PERFORMING INSTALLATION *****

Required Specialty Tools

2-3/4" Hole Saw Bit
Dremmel, Roto-Zip or Die Grinder

Recommended tools

OEM Service Manual

Part#

N/A
N/A

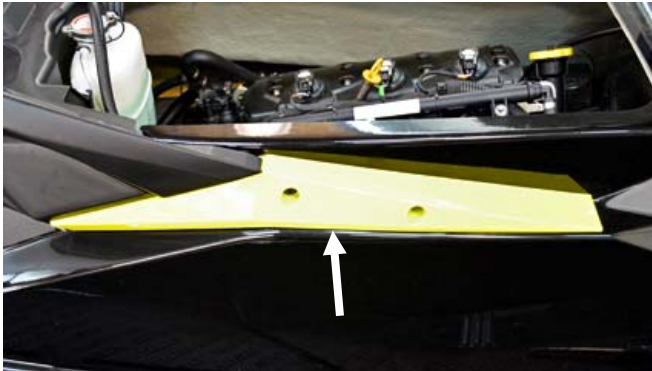
Part#

Please Call

- INSTALLATION INSTRUCTIONS -

RXP-X 260:

Remove side covers (2 bolts each side).



Remove bolts (2) and reusable clips (2) securing decorative cover to top of grab handle.

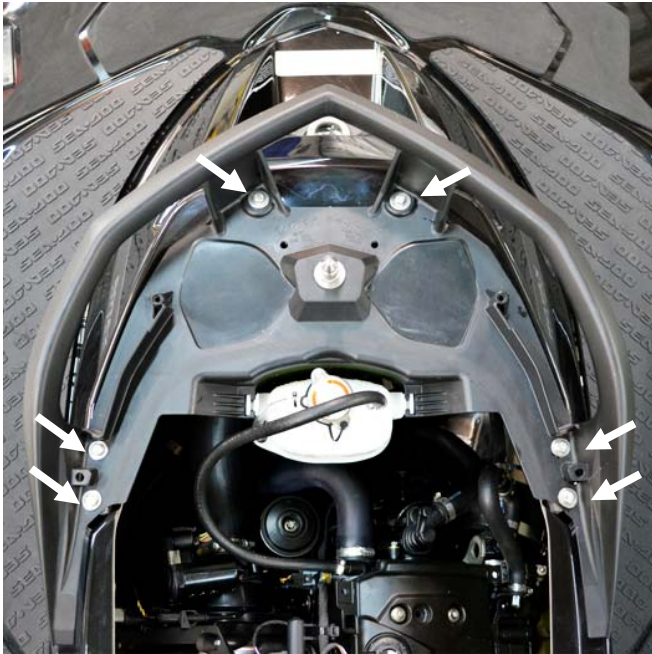


Remove bolt (1 at rear) and reusable clips (4 at front) securing decorative cover to outside of grab handle.

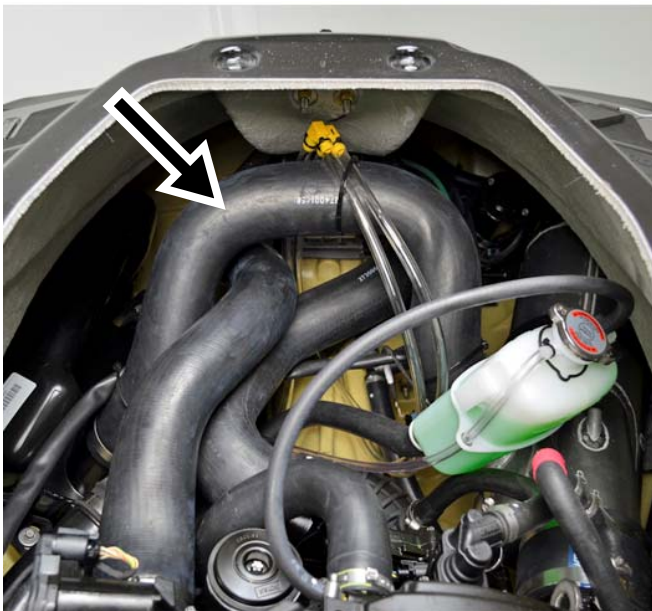


RXP-X 260 (con't):

Remove coolant overflow reservoir. Remove grab handle (6 bolts).



Remove exhaust hose between exhaust muffler (water box) and exhaust baffle. Retain clamps (2).



Remove hose between throttle body inlet and intercooler outlet.



GTR 215:

Remove exhaust hose between exhaust muffler (water box) and exhaust baffle. Retain clamps (2).



ALL MODELS:

Remove exhaust baffle and hose to thru-hull outlet. Discard baffle and hose. Retain clamps (2).



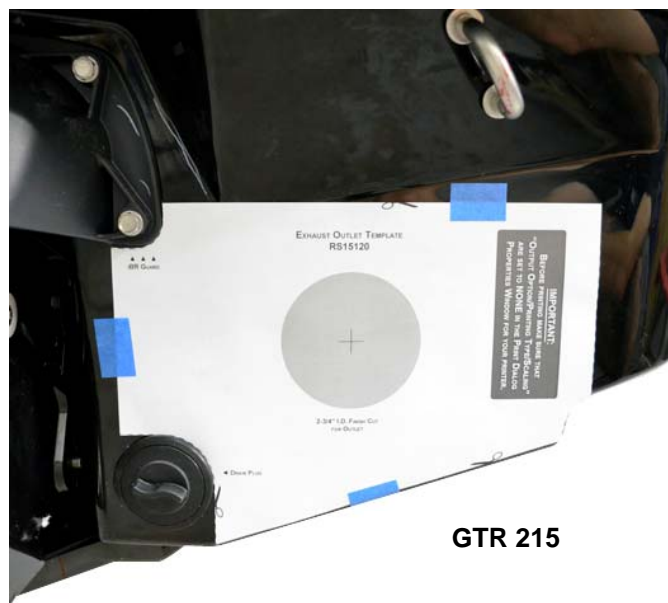
Install supplied block-off onto stock exhaust outlet. Secure with supplied clamp. **NOTE: Do not over tighten clamp.**



On right side of transom install supplied applicable template. See last two pages of instructions.



RXP-X 260



GTR 215

Mark hull at center of shaded circle (cross-hairs) using a punch or scribe.

Remove template and create opening for Rear Exhaust Outlet using a 2-3/4" hole saw bit. If using a smaller size hole saw bit we recommend cutting out shaded circle of template **after locating center on hull** and then tracing circle to indicate maximum hole size. **NOTE: Do not exceed 2-3/4" in diameter.**



Install supplied billet exhaust outlet from outside and align so that 'R' logo is at bottom (6 o'clock). Drill bolt holes (4). Remove outlet. Thoroughly clean inside and outside of hull.



Install supplied rubber gasket onto Billet Exhaust Outlet flange. **NOTE: DO NOT APPLY SILICONE.**

Install outlet into hull from outside. Slide Billet Locking Collar over exhaust outlet from inside of hull. **NOTE: DO NOT APPLY SILICONE.**



Secure using supplied bolts (4). **NOTE: Apply blue Loctite to bolts. DO NOT APPLY SILICONE.**

TORQUE SEQUENCE: Tighten bolts in a criss-cross sequence turning each one 2~3 revolutions at a time until snug. Apply final torque in a criss-cross sequence until tight.

WARNING: Over tightening bolts will result in over compressing and distorting rubber gasket.

Thoroughly clean water box outlet. Install 2-1/2" long coupler onto water box outlet completely. Secure using stock clamp. **NOTE: Do not over tighten clamp.** Place second clamp over coupler loosely.



Install 4-1/2" long coupler onto long, straight end of supplied Rear Exhaust Tube. Secure using stock clamp.
NOTE: Do not over tighten clamp.



Place second clamp over coupler and tighten enough to hold in place.

Install Rear Exhaust Tube onto Rear Exhaust Outlet first and then into coupler on water box. Once aligned tighten clamps. **NOTE: Do not over tighten clamps.**



RXP- 260:

Thoroughly clean intercooler outlet and throttle body inlet using a non-residual cleaner. Reconnect hose.
NOTE: Do not over tighten clamps.

Replace rear grab handle. **NOTE: Do not over tighten bolts.**

Secure clear siphon tubes (2) to top of Rear Exhaust Tube with supplied zip tie.

Check bilge for tools, rags, etc. Run craft on a flush kit to check for proper operation.

***Remember, the water belongs to everyone.
Please ride responsibly and respect the environment!***

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:
RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com.

Limited Warranty

RIVA Rear Exhaust Kits carry a 90-day limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

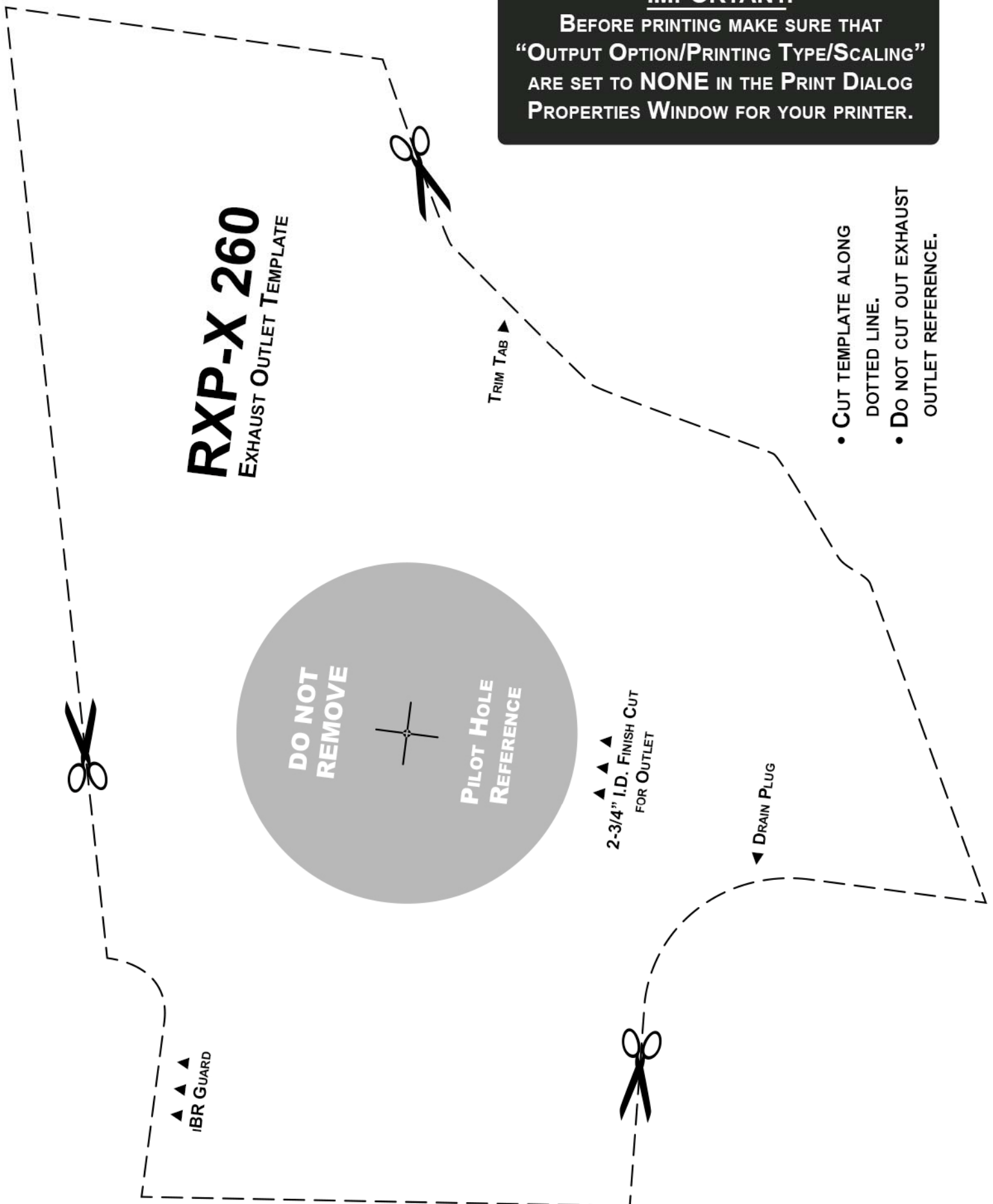
Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.

IMPORTANT:

**BEFORE PRINTING MAKE SURE THAT
“OUTPUT OPTION/PRINTING TYPE/SCALING”
ARE SET TO NONE IN THE PRINT DIALOG
PROPERTIES WINDOW FOR YOUR PRINTER.**

- CUT TEMPLATE ALONG
DOTTED LINE.
- Do NOT CUT OUT EXHAUST
OUTLET REFERENCE.

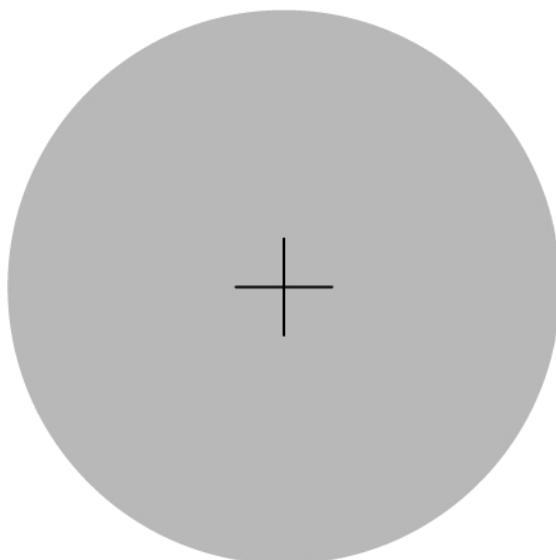




GTR 215

EXHAUST OUTLET TEMPLATE

▲ ▲ ▲
IBR GUARD



2-3/4" I.D. FINISH CUT
FOR OUTLET

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PROPERTIES WINDOW FOR YOUR PRINTER.



◀ DRAIN PLUG



- CUT TEMPLATE ALONG
DOTTED LINE.
- Do NOT CUT OUT EXHAUST
OUTLET REFERENCE.