



Exhaust Race Plate **PART# - RK18100-ERP**

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original clamps, hoses and hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. We suggest reading through the instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

APPLICATION(S): Kawasaki Ultra 300

***** ALLOW ENGINE TO COOL COMPLETELY BEFORE PERFORMING INSTALLATION *****

- INSTALLATION INSTRUCTIONS -

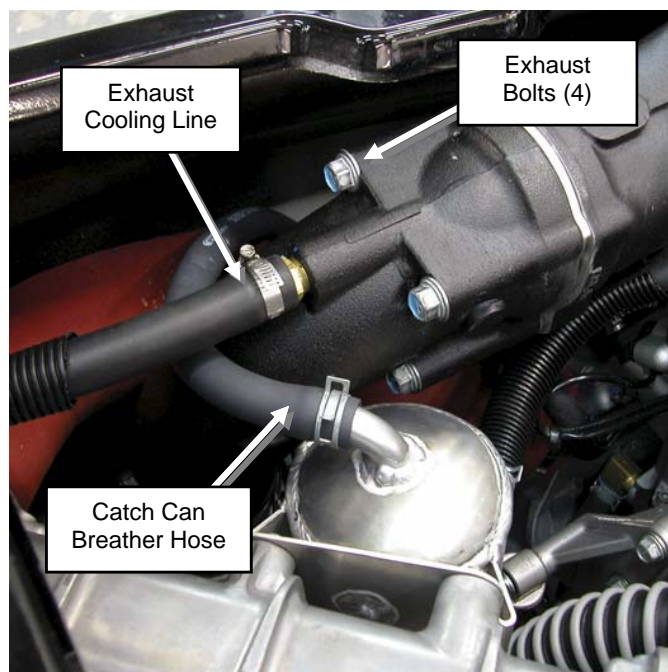
Remove seats.

Remove under seat storage tray/grab handle (4 nuts).



TIP: Replace cap nuts on studs for storage tray to prevent injury while performing work.

Remove catch can breather hose and exhaust cooling line.



Remove bolts (4) securing exhaust tail section to exhaust pipe.

Slide water box strap forward on top of water box.



Move water box and exhaust tail section backwards as far as it will go. **NOTE: Make sure Exhaust Filter and Gaskets move with exhaust tail section.**

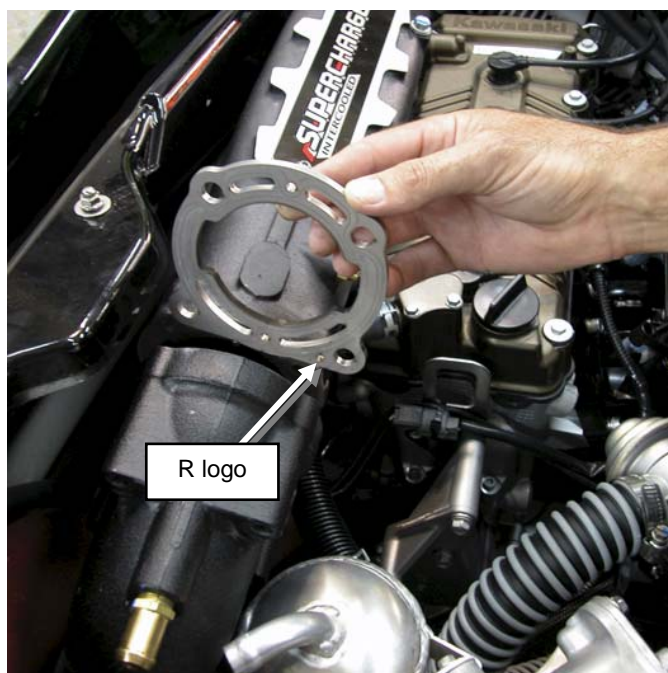


Pull back and up on exhaust tail section to remove Exhaust Filter with gaskets.



Allow tail section of exhaust to relax. Apply red Loctite to exhaust bolts (4). Loosely install into exhaust tail section, but do not thread into exhaust pipe.

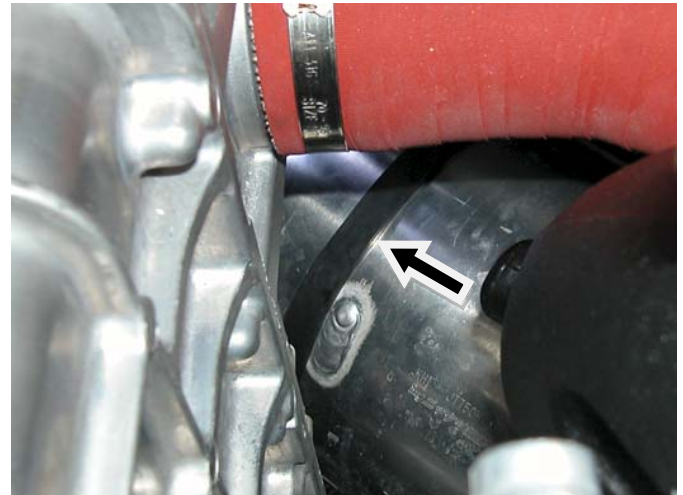
Install supplied Exhaust Race Plate with one stock gasket on each side. **NOTE: Make sure 'R' logos in Exhaust Race Plate and exhaust gaskets are aligned and on lower right side of exhaust.**



While holding Exhaust Race Plate and gaskets in place thread bolts into exhaust pipe 4~5 times.



Slide water box strap backwards on top of water box.



Move water box and exhaust tail section forward to join exhaust tail section with exhaust pipe. Tighten bolts in a criss-crossing pattern. **NOTE: Torque bolts to 33 ft•lb / 45 N•m.**

Replace exhaust cooling line and catch can breather hose. **NOTE: Do not over tighten clamp.**

Replace under seat storage tray/grab handle. **NOTE: Apply blue Loctite to studs. Do not over tighten nuts.**

Check bilge for tools, rags, etc. Run craft on a flush kit to check for proper operation.

***Remember, the water belongs to everyone.
Please ride responsibly and respect the environment!***

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:
RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com.

Limited Warranty

RIVA Exhaust Race Plates carry a 1-year limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.