



RIVA RACING

PERFORMANCE PRODUCTS & ACCESSORIES

Head Stud Kit **PART# - RK10085-HSK**

APPLICATION(S): Kawasaki 1.5L & 1.6L Engines

Required tools
OEM Service Manual

Part#
CALL

***** NOTE: Allow craft's engine to cool thoroughly before performing installation. *****

- INSTALLATION INSTRUCTIONS -

1. To ensure proper thread engagement and accurate torque readings clean ALL threads in block. Chase if necessary.
2. Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damage.
3. Check all hardware for proper fit, length, and dimension prior to installing.
4. Coat threads on both ends of stud with motor oil.
5. Screw studs (coarse threaded end) into block. **NOTE: Torque studs to 12~15 ft•lbs.**
6. Remove excess oil from block. Install cylinder head onto studs following service manual. Check for binding or misalignment.
7. Install supplied nuts onto studs and screw hand tight. **NOTE: Do not use washers.**
8. Following torque sequence outlined in service manual torque nuts to 36~42 ft•lbs.

CYLINDER HEAD GASKET: DO NOT reuse the original head gasket. A new OEM cylinder head gasket can be used. However, for modified engines we strongly recommend using a new RIVA Pro-Series Cylinder Head Gasket (part# RK10040-CHG).

***Remember, the water belongs to everyone.
Please ride responsibly and respect the environment!***

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:
RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivaracing.com.

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