



RIVA RACING

PERFORMANCE PRODUCTS & ACCESSORIES

Bypass Upgrade Kit **PART# - RK1750-BPUK**

APPLICATION(S): Kawasaki Ultra 250X

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original clamps, hoses and hardware removed in the disassembly process will be used in the installation process. These instructions have been written in point form and refer to illustrations. Please read through these instructions entirely before beginning.

***** NOTE: Allow craft's engine to cool thoroughly before performing installation. *****

INSTALLATION INSTRUCTIONS

1. Remove rear storage tray. (see illustration #1) **Note:** We recommend covering the four studs for storage tray with several pieces of duct tape to prevent injury while performing installation.
2. At right side of OE intercooler remove the two vent tubes attached to bypass valves. (see illustration #2) Remove opposite ends from air intake system. Discard tubes and clamps.
3. At right side of OE intercooler install the two larger supplied filters onto bypass outlets and secure. (see illustration #3) **NOTE: Do not over tighten clamps.**
4. Follow vent hose from top of oil catch can forward to fitting on air intake system. Disconnect from air intake system and discard spring clamp.
5. Route hose end around front of exhaust head pipe and towards valve cover breather caps on cylinder head. Install supplied smaller filter with 90-degree barbed fitting into end of oil catch can breather hose and secure. (see illustration #4) Secure hose with supplied zip ties. **NOTE: Do not over tighten clamp.**
6. Install supplied vacuum caps onto fittings left open on air intake system (3-total). Secure with supplied zip ties.
7. Replace rear storage tray. **NOTE: Apply blue Loc-tite to bolts. Do not over tighten cap nuts.**

Remember, the water belongs to everyone. Please ride responsibly!

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:
RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com

Limited Warranty

RIVA Bypass Upgrade Kits carry a 1-year limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.

INSTALLATION IMAGES



Illustration #1

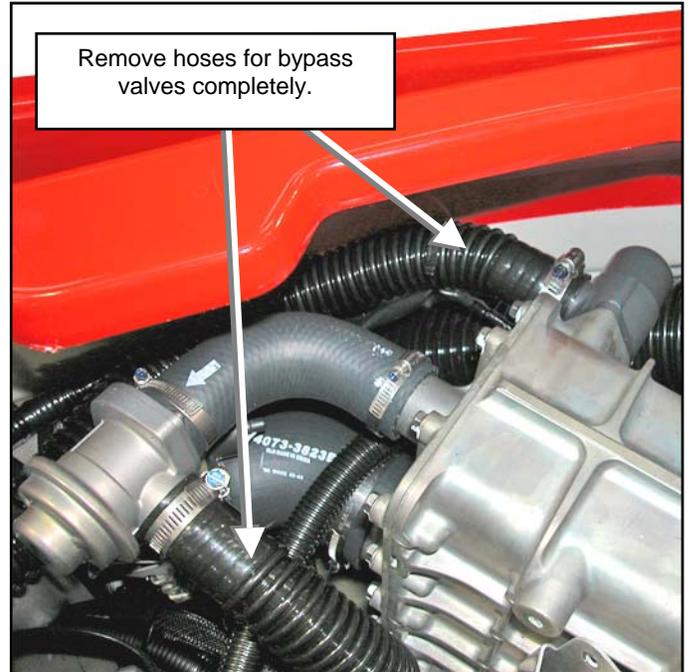


Illustration #2

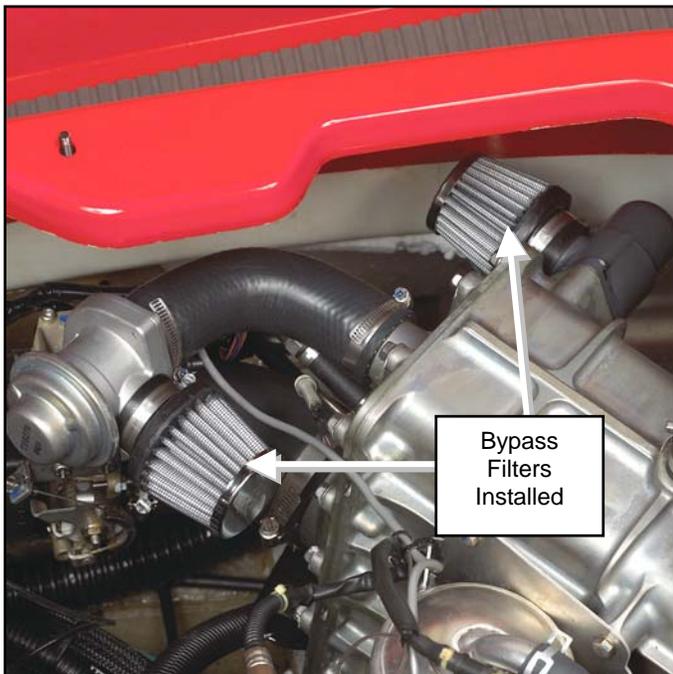


Illustration #3

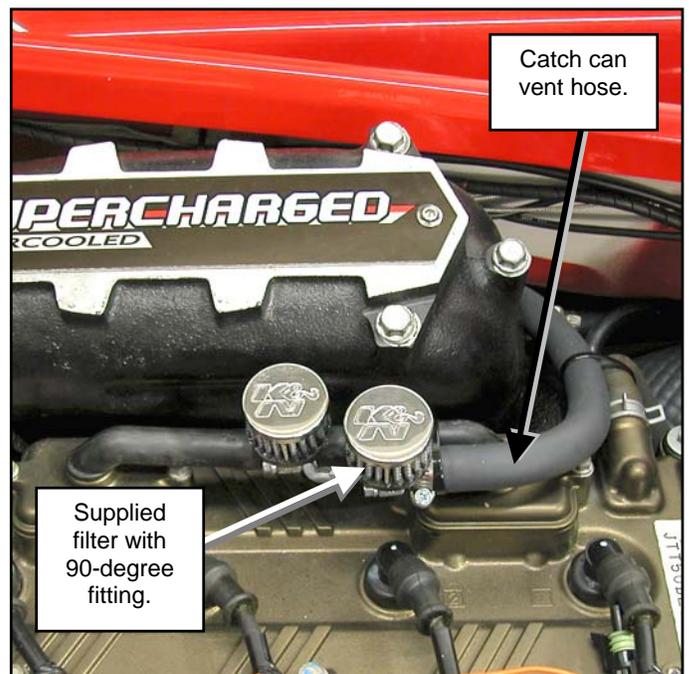


Illustration #4